SIEMENS

Data sheet

6ES7516-3FP03-0AB0

SIMATIC S7-1500F, CPU 1516F-3 PN/DP, central processing unit with work memory 3 MB for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required ****approvals and certificates according to entry 109817466 at support.industry.siemens.com to be considered!

General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7516- 3FN02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
Mains/voltage failure stored energy time	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.87 A
Current consumption, max.	1.08 A
Inrush current, max.	1.15 A; Rated value
l²t	0.6 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	4 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	3 Mbyte
 integrated (for data) 	7.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	

for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	-
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	2 040
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	Any (only limited by the main memory)
	Vee
— adjustable	Yes
S7 times	0.040
Number	2 048
Retentivity	N/
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
· · ·	

Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	9 khuto
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	20
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
	Hardware clock
Type Backup time	
Backup time Deviation per day, max	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	16
Number Clock eventsetion	16
Clock synchronization	Vac
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
in AS, masterin AS, slave	Yes Yes
 in AS, master in AS, slave on Ethernet via NTP 	Yes
 in AS, master in AS, slave on Ethernet via NTP 	Yes Yes Yes
 in AS, master in AS, slave on Ethernet via NTP 	Yes Yes
 in AS, master in AS, slave on Ethernet via NTP 	Yes Yes Yes
in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces	Yes Yes Yes 2
in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces	Yes Yes Yes 2
in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface	Yes Yes Yes 2
in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types	Yes Yes Yes 2 1
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) 	Yes Yes Yes 2 1 Yes; X1
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports 	Yes Yes Yes 2 1 Yes; X1 2
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch 	Yes Yes Yes 2 1 Yes; X1 2
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	Yes Yes Yes 2 1 Yes; X1 2 Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller 	Yes Yes Yes Yes 2 1 1 Yes; X1 2 Yes; X1 2 Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device 	Yes Yes Yes 2 1 2 1 Yes; X1 2 Yes Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication 	Yes Yes Yes 2 2 1 2 Yes;X1 2 Yes;X1 2 Yes Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication 	Yes Yes Yes Z 2 1 2 Yes; X1 2 Yes; X1 2 Yes Yes Yes Yes Yes Yes Yes Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 	Yes Yes Yes 2 1 2 1 Yes; X1 2 Yes; X1 2 Yes Yes Yes Yes Yes Yes Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy 	Yes Yes Yes Z 2 1 2 Yes; X1 2 Yes; X1 2 Yes Yes Yes Yes Yes Yes Yes Yes
 in AS, master in AS, slave on Ethernet via NTP Interfaces Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 	Yes Yes Yes 2 1 2 1 Yes; X1 2 Yes; X1 2 Yes Yes Yes Yes Yes Yes Yes

	Voo
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 — Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Of which IO devices with IRT, max. 	64
 — Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	
Web server	Yes; Optionally also encrypted Yes
	No
Media redundancy PROFINET IO Controller	
Services	Vee
- PG/OP communication	Yes
 — Isochronous mode 	
	No
— Direct data exchange	No
— Direct data exchange — IRT — PROFlenergy	

— Prioritized startup	No
- Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
	set for PROFINET IO, on the number of IO devices, and on the quantity of
	configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	Vee
— PG/OP communication	Yes
— Isochronous mode	No
- IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
- activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Equidistance — Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet) • 100 Mbps	Yes
Autonegotiation	Yes
	Yes
 Autocrossing Industrial Ethernet status LED 	Yes
RS 485	12 Mbit/s
Transmission rate, max. Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	DEG via integrated interfaces of the ODU and especial OD- / OU
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client

- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD	
— Number of stations in the ring, max.	50	
SIMATIC communication	Vacio aparticita with TLS V/1.2 are calented	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected Yes	
S7 routing	Yes	
 Data record routing S7 communication, as server 	Yes	
S7 communication, as server	Yes	
User data per job, max.	See online help (S7 communication, user data size)	
Open IE communication	See online help (S7 continunication, user data size)	
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
	Yes	
• ISO-on-TCP (RFC1006)	Yes	
— Data length, max.	64 kbyte	
• UDP	Yes	
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast	Yes; max. 118 multicast circuits	
• DHCP	Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
Encryption	Yes; Optional	
Web server		
• HTTP	Yes; Standard and user pages	
• HTTPS	Yes; Standard and user pages	
OPC UA		
Runtime license required	Yes; "Medium" license required	
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call	
 Application authentication 	Yes	
 — Security policies 	Available security policies: None, Basic128Rsa15, Basic256Rsa15,	
	Basic256Sha256	
— User authentication	"anonymous" or by user name & password	
 Number of connections, max. 	10	
 — Number of nodes of the client interfaces, recommended max. 	2 000	
- Number of elements for one call of	300	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.		
— Number of elements for one call of	20	
OPC_UA_NameSpaceGetIndexList, max.	20	
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100	
- Number of simultaneous calls of the client	1	
instructions for session management, per connection, max.		
— Number of simultaneous calls of the client	5	
instructions for data access, per connection, max.		
- Number of registerable nodes, max.	5 000	
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100	
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space	
- Application authentication	Yes	
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15,	
	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss	
— User authentication	"anonymous" or by user name & password	
— GDS support (certificate management)	Yes	
— Number of sessions, max.	48	
 Number of accessible variables, max. 	100 000	

 — Number of registerable nodes, max. 	
Hamber of registerable fields, filds.	20 000
 — Number of subscriptions per session, max. 	50
 — Sampling interval, min. 	100 ms
— Publishing interval, min.	100 ms
 — Number of server methods, max. 	50
 — Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	4 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
 — Number of program alarms 	200
- Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
	No
Single step Number of breakpoints	8
Status/control	o
	Vac: without fail asfa
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
	200; per job
— of which control variables max	
— of which control variables, max.	200, per job
Forcing	
Forcing • Forcing	Yes; without fail-safe
Forcing Forcing Forcing, variables 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Forcing • Forcing • Forcing, variables • Number of variables, max.	Yes; without fail-safe
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max.	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500
Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Forcing	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes

 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	20
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time — Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-30 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— FBD — STL	Yes
— STL — SCL	Yes
— GRAPH	Yes
Know-how protection	Vee
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
Protection level: Write protection	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time

• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	469 g

last modified:

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